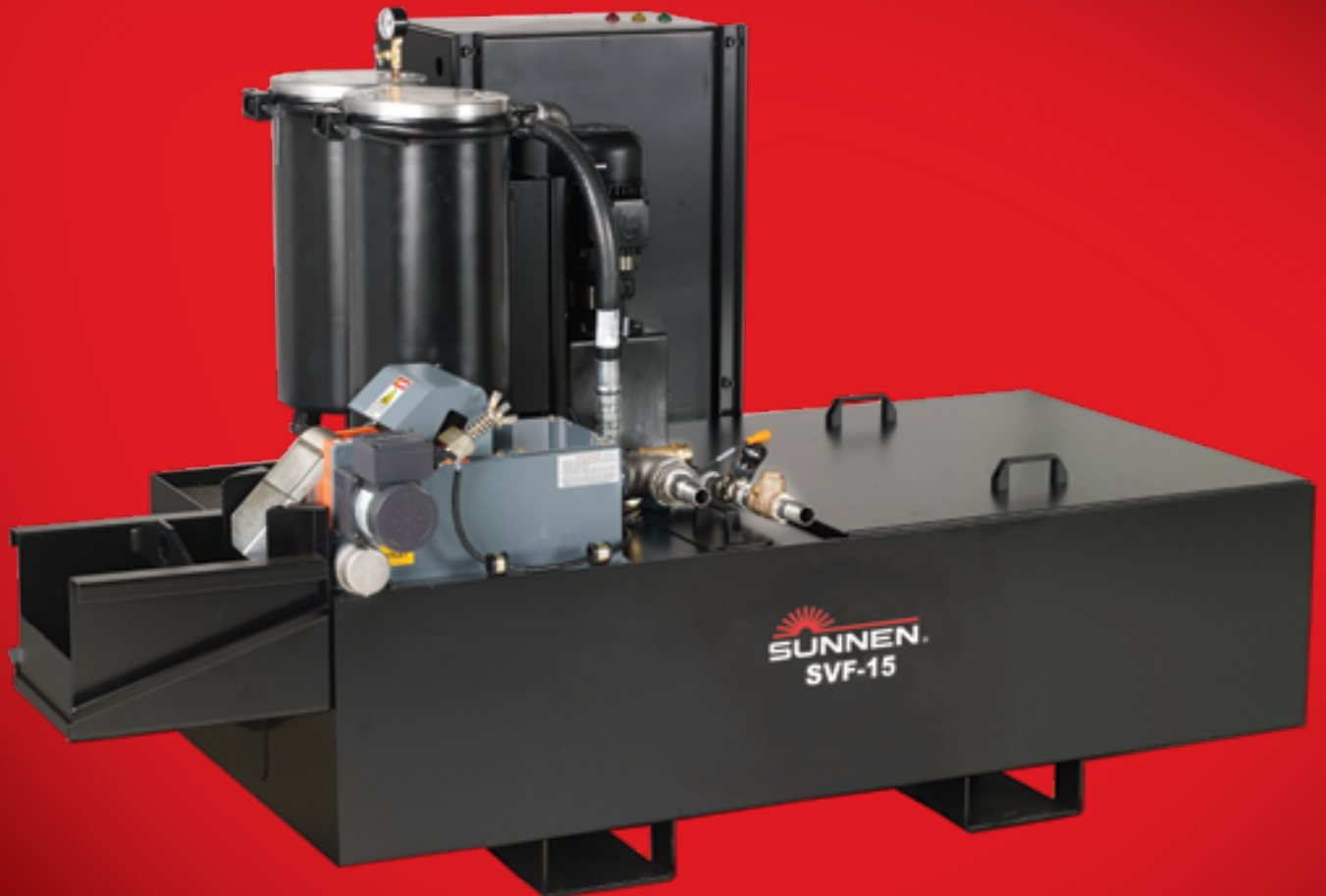




SVF SERIES GRIT GUARD®

COOLANT SYSTEMS



Grit Guard[®] Coolant Filter is a Build-to-

Sunnen's new SVF Series Grit Guard[®] coolant filter is a build-to-suit solution with progressively higher levels of filtration available, along with chilling, to meet process requirements in abrasive machining.

FEATURES & BENEFITS

Base Grit Guard models are available in 208- and 416-liter (55- and 110-gallon) capacities, equipped with twin and quad PF filter canisters with a total filtration capacity of 5.7m² and 11.4m² (8800 in² and 17600 in²) respectively.

Modular design allows adding a deep bed paper filter (110 gallon only), magnetic separator and cooling to suit the application.

A heavy-duty Brinkman two-stage centrifugal pump provides a nominal flow rate of 9.5 lpm (2.5 gpm).

Large, easy-to-access settlement tank increases efficiency and filter element life.

Sunnen PF filter cartridges are available for 11, 18 and 60 micron chips in both oil and oil/waterbase configurations (application dependent).

The magnetic separator option is capable of handling chips up to 100 micron size.

Robustly built with high-reliability components and convenience features such as fork truck pockets, level gauge, filter-pressure gauge, spare filter storage compartment and overpressure protection.

Equipped with an NFPA-79 compliant electrical system.

The high-capacity swarf container is equipped with a hoist eye, and a drain tray allows used filters to be drained back into the tank before disposal.

Optional unit status light alerts operators to reduced flow conditions. Includes allow an operator screen low flow alert on the attached machine. *(Note: for non-Sunnen machines the machine control must be compatible with the signal.)*

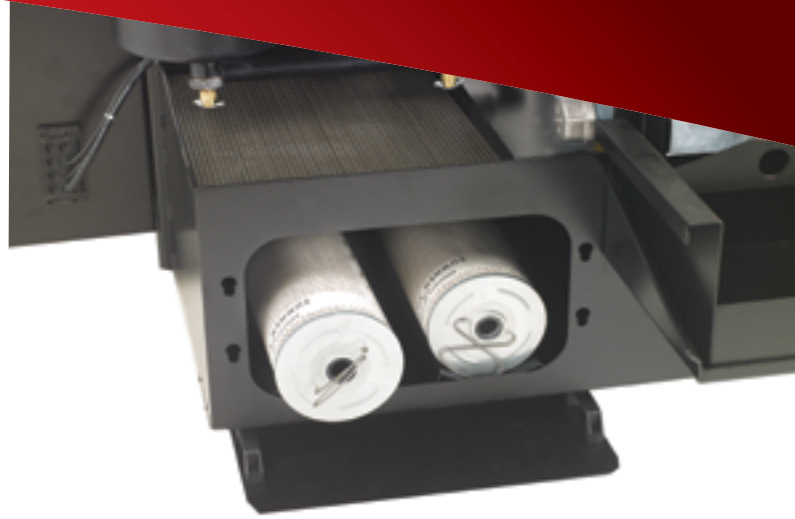
Standard models feature an integrated PRAB magnetic separator, deep bed paper filter (416 liter/110-gallon only), and Turmoil chiller.



-Suit Solution



416-liter (110-gallon) Grit Guard Coolant pictured. 208-liter (55-gallon) unit is pictured on the front.



Twin PF filter cannisters come standard on the 208-liter (55-gallon) SVF-15. The 416-liter (110-gallon) model features quad PF filter cannisters. PF filter cartridges must be ordered separately.

AVAILABLE MODELS

208 LITER (55 GALLON) SYSTEMS

- **SVF15F055E** Cartridge Filtration Only
- **SVF15FM055E** Cartridge Filtration with Magnetic separator
- **SVF15FMC055E** Cartridge Filtration with Magnetic separator & Chiller
- **SVF15FC055E** Cartridge Filtration & Chiller

416 LITER (110 GALLON) SYSTEMS

- **SVF15F110E** Cartridge Filtration Only
- **SVF15FM110E** Cartridge Filtration with Magnetic separator
- **SVF15FMC110E** Cartridge Filtration with Magnetic separator & Chiller
- **SVF15FMP110E** Cartridge Filtration with Magnetic separator & Paper Bed
- **SVF15FMPC110E** Cartridge Filtration, Magnetic separator, Paper Bed & Chiller
- **SVF15FC110E** Cartridge Filtration & Chiller
- **All models are CE compliant**
- **VOLTAGES AVAILABLE:**

400 VAC/50 HZ/3 PH
460 VAC/60 HZ/3 PH



A LEGACY OF EXCELLENCE SINCE 1924.

SUNNEN WORLDWIDE



With world headquarters in St. Louis, Missouri, Sunnen is the largest fully integrated company in the world specializing in precision bore creation, sizing and finishing equipment. A Sunnen solution might include honing, lapping, skiving/roller burnishing or deep hole machining ...or a combination of those processes.

Our 12 international affiliates and over 40 authorized distributors allow us to deliver top quality Sunnen machines, tools, service and training wherever they are needed around the globe.

SUNNEN PRODUCTS COMPANY World Headquarters St. Louis, USA

P: (314) 781-2100
F: (314) 781-2268
Toll Free: (800) 325-3670
sunnen@sunnen.com
www.sunnen.com

Austria – Sunnen Austria GmbH
+43 5576 74194
sales@sunnen.eu
www.sunnen.com

Belgium – Sunnen Benelux BVBA
+32 38 80 2800
info@sunnen.be
www.sunnen.com

Brazil – Sunnen do Brasil LTDA
+55 11 4368-4900
sunnen@sunnen.com.br
www.sunnen.com

Canada – Sunnen Products Company
Toll Free: (844) 356-0006
canadasales@sunnen.com
www.sunnen.com

**China – Shanghai Sunnen
Mechanical Co. Ltd.**
P: +86 21 5813 3990
F: +86 21 5813 2299
sales@sunnensh.com
www.sunnen.com

Czech Republic – Sunnen S.R.O.
+420 383 376 317
sunnen@sunnen.cz
www.sunnen.com

France – Sunnen SAS
+33 169 300 000
info@sunnen.fr
www.sunnen.com

India – Sunnen India Pvt. Ltd.
P: +91 22 6139 2800
F: +91 22 3913 6056
sales@sunnen.in
www.sunnen.com

Italy – Sunnen Italia S.r.l.
P: +39 02 383 417 1
F: +39 02 383 417 50
sunnen@sunnenitalia.com
www.sunnenitalia.com

Poland – Sunnen Polska Sp. z o.o.
P: +48 22 814 34 29
F: +48 22 814 34 28
sunnen@sunnen.pl
www.sunnen.com

Switzerland – Sunnen AG
+41 71 649 33 33
sales@sunnen.eu
www.sunnen.com

UK – Sunnen Products Ltd.
+44 1442 39 39 39
hemel@sunnen.co.uk
www.sunnen.com

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